

Starting point formulations for general industrial coatings (Water-based)

Formulation Set 6	Titanium Dioxide	Colour Black FW200	Yellow Iron Oxide	Red Iron Oxide	Phthalo. Blue 15:3	Phthalo. Green 7	Orange 36	Organic Red 122
1) Demineralised Water	19.60	57.60	22.80	23.40	28.90	33.90	46.40	46.40
2) KAM-DCA 190	8.80	26.30	20.60	15.00	35.00	25.00	22.50	22.50
3) KAM-FCA 521	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
4) Acticide	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10
5) Bentone 27	0.50	--	0.50	0.50	--	--	--	--
6) Pigment	70.00	15.00	55.00	60.00	35.00	40.00	30.00	30.00
Total weight (g)	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00